Score Group companies have employed acoustic emission technology to find leaking valves for oil & gas customers around the globe for the past 15 years. Midas Meter[®] employs Score developed signal processing & electronics, Score proprietary leakage algorithms and a Score proprietary Acoustic Emission sensor. Midas Meter[®] was developed and is manufactured by Score Group ISO 9001:2008 certified companies.

Case studies using Acoustic Emission technology:

- Detection of erosion damage in the body and trim of a bypass valve avoided the potentially catastrophic loss of containment of hazardous fluid on an offshore platform which would have led to emergency shutdown and consequential loss of production.
- A leak detection survey reduced the required scope of an offshore shutdown campaign and saved an estimated \$100,000.
- Survey of 61 Pressure Safety Valves and Blowdown Valves found that 7 were leaking to flare with an estimated loss of 85 tonnes/year of gas.



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- ATEX II 1G Ex ia IIC T4 Ga
- IECEx Ex ia IIC T4 Ga

Approvals

• CSA Class I, Division 1, A, B, C, D T4 Class I, Zone 0, Ex ia IIC T4

Class I. Zone 0. AEx ia IIC T4

Certification acquired for the MIDAS Meter® is as follows:

- Hazardous Area Certified Zone 0, 1 & 2
- Intrinsic Safety Classification 'ia'
- R & TTE Directive: EMC Class A (Industrial)
- RoHS
- WEEE
- CE



International/Australia

II 1 G

Ex ia IIC T4 Ga



Eroded bypass valve

IDAS SIRA11ATEX2122

-20°C to +50°

North America (Divisions)



North America (Zones)



For further information or to request a quotation, please contact us at:midas.meter@score-group.com or go to www.midasmeter.com





Midas Meter[®] is a registered Trademark of Score Group plc









An innovative step-change in valve leak detection from

Score Group plc

Give your Operators and Technicians the

-Midas Touch

It is known that LEAKING VALVES represent a MAJOR SAFETY RISK and are a MAJOR SOURCE OF LOST PROFITS

Find leaking valves with Midas Meter[®] long before detection by conventional methods or instrumentation. Avoid product losses to the flare and fugitive emissions, confidently prepare for maintenance outages and avoid excessive valve damage due to prolonged leakage.

Use Midas Meter[®] Acoustic Emission Leak Detector for Valves to:

- Quickly find leaking isolation valves, control valves, PSVs and steam traps
- Detect product losses to flare, vents and drains
- Detect leaks as low as 0.1 litre per minute
- Prioritize valves for maintenance
- Benchmark valve performance during commissioning
- Provide leakage quantification in the following fluids:
- Oil, Gas, Condensate, Water, Steam, Compressed Air
- Provide data storage and analysis in the field via a PDA
- Improve Safety - Improve plant efficiency -
- Find damaged valves - Decrease emissions -
- Don't let valuable product escape to the flare -

Give Operations and Maintenance personnel the tools they need to quickly and confidently find the leaking valves, target the right valves for maintenance, order spare parts and replacement valves ahead of the outage and avoid extended shutdowns.

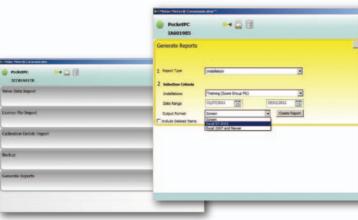
Use Midas Meter[®] to increase your operators' confidence levels in their valve leakage performance and measurement test programmes and to create evidence to support their site Safety Case and Safety Integrity Level compliance requirements.

Midas Meter[®] is an excellent tool to use in Hydrocarbon Leak Detection Programmes and can be used as a best available monitoring method (BAMM) for acoustic leak detection and quantification, in compliance with the US EPA's (Environmental Protection Agency) Greenhouse Gas Reporting Mandate 40 CFR 98 Subpart W 98.234(a)(5).

Midas Meter[®] Features:

- Completely portable and easy to use
- Non-intrusive to the process
- Midas Meter[®] is certified for use in hazardous areas
- Midas Meter® Ambient temperature range: -20°C to +50°C
- The sensor face temperature range is -50°C to +125°C
- Waveguides are supplied for use outwith sensor face temperature range
- Integral LCD display for use without PDA
- Bluetooth communications from handset to PDA
- PDA for data logging and quantification analysis of leak detection survey
- PC based Communicator software provided to enable:
 - Upload of valve information to PDA
 - Generation of standard reports on the valves surveyed
 - Export of survey data
 - Back up of PDA data
 - Control of software licence and calibration
- For Hazardous area applications a hazardous area PDA is supplied. For non-hazardous areas a ruggedised PDA is supplied. (Contact us for detailed specifications)

Midas Meter[®] takes you from reactive to proactive maintenance by engaging in condition based monitoring and "predictive" maintenance activities. Midas Meter[®] valve leak detection equipment therefore helps focus budget expenditure and actions on valves where maximum benefits can be achieved.







is o +50°C 25°C ace temperature range



leak detection survey ble:

Midas Meter® PDA



Midas Meter[®] Windows Mobile PDA Software

	developed		Operating Conditions				Randings						Losiage		
Test Date	Tag Runder	Value Type	Fuel .	Fluid Density	Upstream Pressure	Downstream Pressure	Back- proceed	Far Up- stream	Near Up- stream	Valve	Near Down- stream	Far Down- stream	Extended Lookage	Altowable Laskage	
6/07/2011 0	ES07-005	Bat :	Gee	Ellowand	80.008arg	50.008arg	20	22	21	21	20	20	0 Street Inter	100,00etil Jimes	٠
6/07/2011 0	100.435	Bat	Lipid	E004ptd	St colling	10.008eg	21	28	- 28	24	28	25	0.55kmm	10.008/101	
#107/2011 1	XV-002	Sumily	Gas	C10yerd	80.000arg	80.000wg	20	23	27	40	28	25	42.10est trees	0.00mil livery	٠
8/07/2011 1	XXV-000	Bat	Gas	CONUMO .	70.008erg	10.000wg	21	- 24	23	28	25	23	30 10est times	100.00ME Verin	•
8/07/2011 1	XV-004	Bal	Gas	CONUND	70.008erg	10.008arg	20	- 23	23	29	28	24	22 40est Imin	0.00ald lines	٠
BIE72011 N	XV-004	Ball	Gas	cotyra	70.008wg	10.008wg	20	22	23	25	23	22	18 30est Iman	25 Obatil Virian	٠
667(2011 N	XV-006	84	Gas	C 00kg/H3	20.000arg	10.00Beg	21	- 24	25	29	23	24	25.00wld.itmin	0 Obeld Veins	٠
4070011 K	XV-002	Butterfy	Gas	C SONGHO	80.000erg	10.00Beg	20	21	21	21	20	21	0.00est Imen	0.50etd Jimes	
4072011 1	XV-000	84	Gas.	£ 00kg/H3	RC COBlang	10 000erg	21	- 23	- 22	23	22	21	0.00wsd itran	0 Obeld Veriny	٠
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467(2011 S	EV-001		Lipat	C Shgerd	10.008arg	210heg	21	28	24		25	28	0.5 tarres	1 OBlinus	•